



6 7 6 5 4 3 2 1

D

C

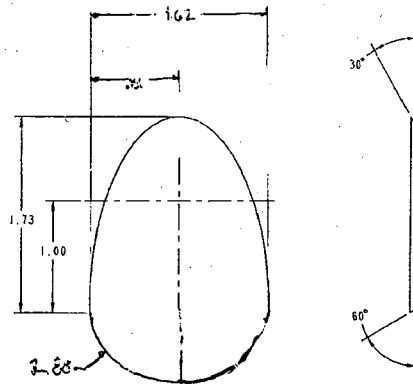
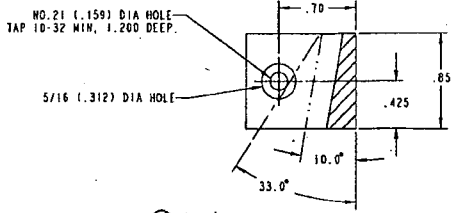
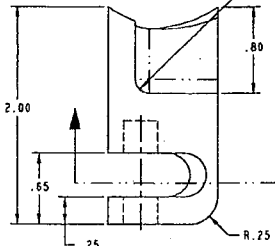
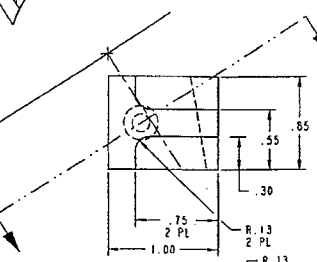
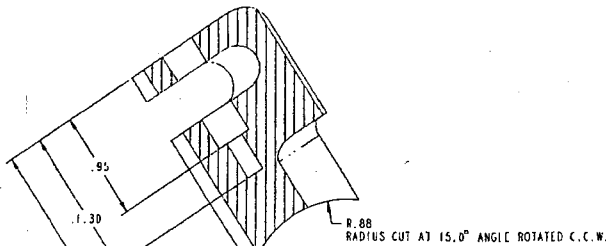
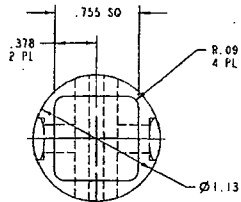
B

A

D

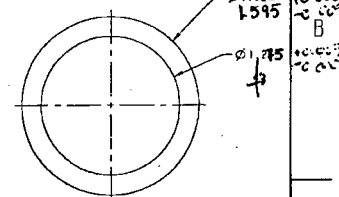
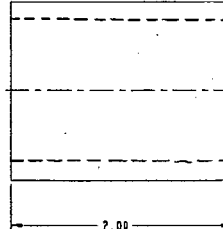
C

A



① -233 OUTER TUBE FND CAP  
MATL: .063 THK, 6061-T6, 00-A-250/11  
SCALE 2.000

RELEASED  
#05 VI. 20



⑧ -265 TEFLON BUSHING  
MATL: TEFLON DELRIN  
SCALE 2.000 (ACCORD GP PON R.1350)

① JLM  
-277 CONTOURED HINGE ARM  
MATL: 1.00 SO, 6061-T6, 00-A-200/8  
SCALE 2.000

-345 CLEVIS (COMMERCIAL VER)  
SCALE 2.000  
MAT: 2024-13 AL, 00-A-200/3

PREMIER AVIATION, INC.  
2050 Aviation Parkway, Grand Prairie, Texas 75002  
D10SUVB B67-43001  
Scale: 20 in 45

ORIGINAL

SUPERSEDED BY  
BY D-2441-1

NO. 41573  
WORK ORDER  
WITHOUT NOTICE  
SUBJECT TO AMENDMENT  
UNCONTROLLED COPY  
ENGINEERING  
RETURN TO  
SHOP COPY

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Thursday, 21/08/2008 5:13:29 PM  
User: Julie Lecocq

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: OUTER TUBE

Job Number: 41573

Part Number: PB6743001233

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/09/15 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-09-12

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Thursday, 21/08/2008 5:13:29 PM  
 User: Julie Lecocq

## Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : OUTER TUBE
<b>Job Number</b> : 41573	
<b>Estimate Number</b> : 13406	
<b>P.O. Number</b> :	<b>Part Number</b> : PB6743001233
<b>This Issue</b> : 21/08/2008 <b>S.O. No.</b> :	<b>Drawing Number</b> : B67-43001 P.20
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : / / <b>Type</b> : SMALL /MED FAB	<b>Drawing Revision</b> : B1
<b>Previous Run</b> : 40043	<b>Material</b> :
<b>Written By</b> :	<b>Due Date</b> : 18/09/2008 <b>Qty:</b> 14 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> : <u>JUD 08.8.22</u>	
<b>Comment</b> : est rev A new issue 08.06.19 DD verified: EC	

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
----------------	------------------------------	----------------------

1.0	M6061T6S063	6061-T6 .063 Sheet
-----	-------------	--------------------



**Comment:** Qty.: 0.0300 sf(s)/Unit Total: 0.4204 sf(s)

6061-T6 .063 Sheet

batch: 108279 HB 8-9-8

2.0	WATER JET	FLOW WATER JET
-----	-----------	----------------

**Comment:** FLOW WATER JET

1-Cut as per Dwg B67-43001

Dwg Rev: B1Prog Rev: B1HB 8-9-8

(17)

2-Deburr if necessary

~~HB 8-9-8~~

→ 08/08/11 (17) dm

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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HB 8-9-8**Comment:** INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
-----	-----	--------------

**Comment:** SECOND CHECK

08/08/11 (17)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Identify and Stock

Location: 131

8/9/12

(17)

SP